



2442 Alfing Kessler Sondermaschinen GmbH

- Pos. Designation
- 1 **Column drill**, make: FLOTT, Speed max. 1,500 rpm - function uncertain, not connected
 - 2 **Cold circular saw**, make: ROHBI, Digital display, Sony, infeed roller conveyor, outfeed conveyor, length measuring device, minimum quantity lubrication
 - 3 **Automatic band saw**, make: KASTO, type: PKS 140 PL SSZ140K, new in 1986, Long goods storage, 318 compartments, material dimensions Ø 90 / 140 x 6,500 mm, load capacity/compartment 1.6 t, control unit
General overhaul in 2011
 - 5 **Long goods shelving unit**, 31 compartments, remnant shelf, L 2,500 mm, 5 levels, remnant shelf, L 2,500 mm, 5 levels
 - 6 **Pallet truck**, Load capacity 2,000 kg
 - 7 **Workbench**, Vice, 1 DL sander
 - 8 **CNC Universal drilling and milling machine**, make: HERMLE, type: C60U, new in 2014, Ma. No. 22802, control, Heidenhain, type ITNC 530, 5 axes, NC swivel rotary table, tool changer, tool holder HSK 100, IKZ, chip conveyor, compact filter, Knoll, type KF 400 / 1.500, oil cooler, Hyfra, coolant temperature control, oil mist extraction, Camfil Handte, infrared measuring probe system, Heidenhain, type TS640, motor spindle, Kessler, tool rack, Kessler, tool rack, L 2,500 mm, 5 levels, rest rack, L 2,500 mm, 5 levels, load capacity 2,000 kg, vice, 1 DL grinder Ma. Kessler, tool rack magazine, 120 places, tool and accessory package: 2 steel cabinets, Garant, 2-door, gray/blue, WTS rack, 8 levels, WTS trolley, 2 levels, 2 tool cabinets, 2-door, gray/blue, 1,200 x 520 x 1,200 mm, 3 telescopic drawer cabinets, W 720 mm, 7 - 8 pull-outs, workbench, 2,000 x 750 mm, tool assembly aid, 50 tool holders HSK 100 clamping devices, set-up tools
 - 9 **2 HD vices**, make: RÖHM, BB 200 mm, 12 clamping cubes, 200 x 200 x 180 mm, grid dimension 30 mm
 - 10 **Pallet truck**, make: LITTLE MULE, type: HU Profi 25T, new in 2002, Load capacity 2,500 kg
 - 11 **Industrial vacuum cleaner**, make: RINGLER, type: RI300W2E, new in 2011, Power 2.6 kW, equipment trolley
 - 12 **CNC Bed milling machine**, Ma.-No. 4040, control, Heidenhain, type ITNC530, 5 axes, table 3,000 x 800 mm, travel X/Y/Z 3,000 x 1,300 x 1,000 mm, max. speed 4,000 rpm, spindle power 36KW, universal milling head rotatable and swiveling, tool changer, 45-fold, tool holder SK50, chip conveyor, coolant system, belt filter, cabin, switch and control cabinets, tool and accessory package, workbench: base cabinet, 1-door, 1 drawer, tool assembly aid, screw rack, 4 levels, 1 tool cabinet, 2-door, grey/blue, telescopic drawer cabinet, Fabr. Garant, W 700 mm, 7 pull-outs, tool carrier system, contents: 20 tool holders SK 50, clamping devices, set-up tools, infrared measuring probe, Heidenhain make
Overhaul / new control in 2008
 - 13 **2 HD vices**, BB 200 mm, 1 machine vice BB 160 mm
 - 14 **2 HD vices**, BB 200 mm, 1 machine vice BB 160 mm
 - 15 **3 Magnetic clamping plates**, L/W 600 x 300 mm



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- 16 **CNC Drilling and milling machine**, make: HERMLE, type: C30U, new in 2004, Ma. No. 16463, control system, Heidenhain, type iTNC530, 5 axes, travel X/Y/Z 800 x 600 x x500 mm, NC swivel rotary table, spindle speed max. 10,000 rpm, tool changer, 32-position, tool holder HSK 63, compact coolant system, Knoll, type AE1058, I. Knoll, type AE1058, IKZ, belt filter, spindle cooling unit, coolant temperature control, chip conveyor, oil mist extraction, made by Handte, infrared measuring probe, tool and accessory package: tool cabinet, 2-door, gray/blue, 2 telescopic drawer cabinets, W 700 mm, WTS trolley, 28 HSK 63 tool holders, HD machine vice Allmatic LC 160
 - 17 **Column drilling machine**, make: FLOTT, type: 16G, throat depth 240 mm, quick-action drill chuck, drill vice
 - 18 **CNC Universal drilling and milling machine**, make: HERMLE, type: C30U, new in 2003, Ser. No. 16239, control, Heidenhain, type iTNC530, 5 axes, travel X/Y/Z 800 x 600 x x500 mm, NC swivel rotary table, spindle speed max. 10. 000 rpm, additional magazine, 2x 32 magazine positions, IKZ, belt filter, spindle cooling unit, coolant temperature control, oil mist extraction, cabin, interior lighting, infrared measuring probe, tool and accessory package: WTS trolley, workbench 2 telescopic drawer cabinets, Fabr. Garant, W 720 mm, tool cabinet, 2-door, gray/blue, 1,200 x 500 x 1,200 mm, contents: approx. 28 HSK 63 tool holders, set-up tools, HD machine vice, Allmatic, type LC160
 - 19 **CNC Universal drilling and milling machine**, make: HERMLE, type: C30U, new in 2004, Ser. No. 16392, control, Heidenhain, type iTNC530, 5 axes, travel X/Y/Z 800 x 600 x x500 mm, NC swivel rotary table 630 mm, spindle speed max. 10,000 rpm, additional tool magazine, 117 tool positions, HSK 63 tool holder, IKZ, 40 bar, paper belt filter, hinged belt conveyor, recooling unit for IKZ, infrared measuring probe, Heidenhain, oil mist Heidenhain, oil mist extraction, cabin, interior lighting, tool and accessory package: workbench, base cabinet, 3 pull-outs, tool cabinet, 1,200 x 520 x 1,200 mm, 2-door, gray/blue, 2 telescopic drawer cabinets, W 720 mm, 7 pull-outs, WTS trolley, contents: 28 HSK 63 tool holders, set-up tools, clamping devices, HD machine vice, Allmatic, type LC160
 - 20 **Workbench**, 1,200 x 750 mm, tool assembly aid, vice, height-adjustable, base cabinet, 3 pull-outs, 2x three-jaw chucks
 - 21 **Measuring case**, 3D rotation, 2 steel cabinets, Garant, gray/blue W/D/H 1,000 x 700 x 1,800 mm, contents: production aids
 - 22 **Needle embosser**, make: MARKATOR, type: MV-5, Marking area 100 x 100 mm, controller, vice, workbench, Anke, 1,500 x 700 mm, perforated rear panel, top light, base cabinet, 3 drawers, swivel chair, 2 drawer cabinets, 1-door, gray/blue
 - 24 **2 Workbenches**, make: ANKE, 1,500 x 700 mm, perforated sheet metal rear panel, top light, base unit, 3 pull-outs
 - 25 **Workbench**, make: ANKE, 1,500 x 700 mm, vice, Atorn, height-adjustable, 1 set of impact numbers, 1 personnel locker, Garant, 8 compartments



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- 26 **Grinding and polishing station**, Workbench, Anke, 1,500 x 700 mm, base cabinet, 3 drawers, lighting, power supply, magnetic clamping plate, 600 x 300 mm, 1 pneumatic grinding turbine, 2 magnetic prisms, 2 protective screens
 - 27 **Grinding and polishing station**, Workbench, Anke, 1,500 x 700 mm, base cabinet, 3 drawers, lighting, power supply, magnetic clamping plate, 600 x 300 mm, pneumatic sanding turbine, hand tools, vice, 2 protective screens
 - 28 **Deburring machine**, make: RAUSCH, type: Gratomat 300H, new in 1973, Ser. no. 1733L, suction unit, compressed air sanding and polishing unit, three-jaw chuck
 - 29 **Contour milling machine**, make: REISHAUER, new in 1981, Three-jaw chuck
 - 30 **First aid island**, 2 emergency aid cases, eyewash station, plaster box, wall cabinet with dressing material
 - 31 **5 Steel cabinets**, make: HAHN & KOLB, 2-door, gray/ blue, W/D/H 1,000-1,200 x 600 x 1,800 mm
 - 32 **3 Steel cabinets**, 2-door, gray/ blue, and gray/red, W/D/H 1,000 x 600 x 1,800 mm, 1 sliding door cabinet 2-door, gray/ blue
 - 33 **3 Telescopic drawer cabinets**, W 720 / 1,000 mm, 6-8 pull-outs, contents: electronic components
 - 34 **Telescopic drawer cabinet**, W 2,000 mm, 14 pull-outs
 - 35 **6 Telescopic drawer cabinets**, W 720 mm, 13-15 pull-outs, contents. Measuring equipment, taps, twist drills, reamers, circular saw blades
 - 36 **5 Telescopic drawer cabinets**, B 720 mm, 13-15 extensions, contents. Taper reamers, taper drills, carbide drills, twist drills
 - 37 **5 Telescopic drawer cabinets**, B 720 mm, 13-15 extensions, contents. Measuring equipment, step drills, taper drills, twist drills, reamers
 - 38 **2 Telescopic drawer cabinets**, W 720 mm, 13-15 pull-outs, 1 sliding door cabinet, gray, 2-door, W/D/H 1,000 x 420 x 1,800 mm
 - 39 **3 Sliding door cabinets**, gray, 2-door, W/D/H 1,000 x 420 x 1,800 mm
 - 40 **Sanding machine**, make: SKF, type: 48, Ser. no. 4888, floor console
 - 42 **Sanding bench**, make: MUNTHER, new in 1966, Ser. no. 8060/3, 3 sanding stations, 3 pendulum tables, swiveling, stand console, lighting
 - 43 **Twist drill grinding machine**, make: WEDEVAG, type: WL-1, new in 1988, Ser. no. 1221, lighting, stand console
 - 46 **Workbench**, 3 running meters, 2 base cabinets, 2 vices (1x height-adjustable), tool cabinet, 2-door, grey, lots of hand tools, 2 welding torch sets
 - 47 **5 Lifting magnets**, make: BUX, Load capacity 1x 800 kg, 4x 400 kg
 - 48 **5 Lifting magnets**, make: BUX, Load capacity 1x 800 kg, 4x 400 kg
 - 49 **lot of Lifting gear**, Load capacity 1000/ 2,000 / 3,000 kg, 1 item eyebolts RUD 3.2 t, Garant mobile shelving unit



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- 50 **CNC Universal drilling and milling machine**, make: DECKEL, type: FP4NC, Ser. no. 2838-0240, control. Heidenhain, type TNC355, 4 axes, NC rotary table, Ø 500 mm, tool holder SK 40, tool and accessory package: workbench, 1,000 x 750 mm, base cabinet 3 drawers, vice, height-adjustable, WTS shelf, 2-sided, 7 levels, drawer cabinet B 720 mm, 7 pull-outs, approx. 30 tool holders SK 40 equipped, hand tools, parallel clamping devices, HD vice
- 51 **Bench drilling machine**, make: PFEIFFER, type: F105NC, new in 1983, Ma.-No. 2356, control. Heidenhain, type TNC135, rotary table, 1,200 x 1,000 mm, travel X/Y/Z 1,600 x 1,000 x 1,000 mm, max. speed 2,000 rpm, SK 50 tool holder, tool and accessory package: 3 tool cabinets, gray/blue, 2-door, 2 telescopic drawer cabinets, W 600 / 720 mm, 2 WTS shelves 2x 6 levels, 30 SK 50 tool holders, set-up tools, clamping devices, accessories, DNC data transmission terminal
- 53 **Radial drilling machine**, make: HAHN + KOLB, type: NKR 56, new in 1964, Ser. no. 20.638, throat depth 2,000 mm, max. speed 1,300 rpm, max. feed rate 2.15 mm/rev, 2 clamping cubes, tool and accessory package, 2 tool cabinets, 2-door, gray/blue, contents: three-jaw chuck, hand tools, clamping devices, drill chuck, reducing sleeves, twist drills, 2 vices
- 54 **Deep hole drilling machine**, make: IXION WMW, type: TL1000 CNC1 BFT 90/2, new in 1992, Ser. No. 950109, control, Bosch, type CC100, digital display, Heidenhain, rotary table, 1,200 x 1,000 mm, deep drilling unit, drilling stroke 1,000 mm, travel X/Y/W 1.000 x 800 x 500 mm, tool and accessory package with telescopic drawer cabinet, W 720 mm, 8 pull-outs, 1 2-door tool cabinet, 1 shelf, 3 levels, mobile shelf, contents: deep hole drill items, mounting and guide bushes, hand tools, clamping device items
- 55 **Edge deburring machine**, make: CHRISTEN, type: KB2, new in 1971, Support surface 370 mm
- 56 **lot of Tool holders**, HSK 80, HSK 100, (1 pallet with frame)
- 57 **lot of Tools**, 1 pallet with frame
- 58 **lot of Tool holders**, HSK 50, HSK 63
- 59 **lot of Tool holders**, HSK 63, approx. 150 pcs.
- 60 **lot of Tool holders**, HSK 63, approx. 130 pcs.
- 61 **lot of Tool holders**, HSK 63, approx. 150 pcs.
- 62 **WTS Shelf**, 2 sides, 8 levels, approx. 160 tool holders SK 50, equipped, 1 batch of fine boring heads, Komet system, ABS holders and extensions Ø 12-32 mm
- 63 **lot of Tool holders**, make: KOMET, type: ABS, Ø 45-55 mm, 30 tool holders HSK 100, fine boring heads
- 64 **lot of Tool holders**, make: KOMET, type: ABS, Ø 14-32 mm, tool holders HSK 63, fine boring heads
- 65 **3 Fine adjustment boring heads**, make: KOMET, type: M0r40, digital, ABS 50/1-16
- 66 **WTS Trolley**, make: KELCH, 2 levels, 63 tool holders SK 50, partially equipped
- 67 **WTS Trolley**, make: KELCH, 2 levels, 56 tool holders SK 50, partly equipped
- 68 **2 WTS Trolleys**, make: KELCH, 2 levels, approx. 80 tool holders SK 50, partly equipped
- 69 **WTS Trolley**, make: KELCH, 2 levels, 63 HSK 63 tool holders



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- 70 **WTS Carriage**, make: KELCH, 2 levels, 64 tool holders HSK 63
 - 71 **lot of Tool holders**, SK 40, approx. 110 pieces, 1 lot of holders Accessories, including tightening bolts, spacers for cutter heads, cross bolts, nuts for collet chucks (4 pallets with frame)
 - 72 **lot measuring equipment**, analog, including internal measuring devices, calipers, micrometers, stands, angles, rulers
 - 74 **9 Tool holders**, HSK 100, collet chuck, end milling cutter
 - 75 **WTS Trolley**, make: KELCH, 2 levels, 38 tool holders HSK 63
 - 77 **Welding fume extraction**, make: TEKA, type: Oilcube OEN, new in 2004, Volume flow 2,500 m³/h
 - 78 **Workbench**, 3 running meters Base cabinet, 3 pull-outs, vice, Fabr. linen, height-adjustable, magnetic plate 600 x 300 mm
 - 79 **Mobile hardness tester**, make: PROCEQ, type: Equo Tip, Tool case, accessories
 - 80 **CNC Lathe and milling machine**, make: MAZAK, type: Integrex 400Y, new in 2001, Ser. no. 155315, control, type Mazatrol PC Fusion CNC 640 MT, 5 axes (X/Z/C/Y/B), turning length 1,137 mm, turning stroke 390/610 mm, Y-stroke 210 mm, B-axis +30/-195°, chuck speed 3,000 rpm, milling spindle speed 6,000 rpm, programmable tailstock, hydr. steady rest, manufactured by SMW, type SLU-3.1-MS, clamping range 20 - 165 mm, tool changer 40-fold, tool holder HSK 63, IKZ coolant system, chip conveyor, oil mist extraction, cabin, interior lighting, tool and accessory package: 3 rm. Workbench, screw rack, 4 levels, mesh transport trolley, 4 levels, tool cabinet, made by Hahn & Kolb, gray/blue, 900 x 420 x 1,650 mm, 2 WTS shelves, made by Fähnle, drawer cabinet, made by Hahn & Kolb, 7 drawers, green, contents: 120 steel holders equipped for internal and external machining, jaws hard/soft, setup tools, machine accessories
 - 81 **3 Telescopic drawer cabinets**, make: GARANT, W 720 mm, 7 pull-outs, contents: indexable inserts, HSS milling cutters, twist drills, clamp holders, indexable insert drills, collets
 - 82 **Chip container**, Capacity 0.7 m³, rollable, forklift holder
 - 83 **Centering machine**, make: LANG, center height 200 mm, vice, steel cabinet, 2-door
 - 84 **Internal jointing machine**, make: HURTH, type: P3V, Order no. 426, tool cabinet, 1 door, contents: three-jaw chuck, set-up tools
 - 85 **Slotting machine**, make: RAVENSBURG, type: S200, new in 1960, Rotary table, Ø 600 mm, accessories cabinet, 2-door, beige
 - 86 **L+Z lathe**, Ser. No. T2031-806, digital readout, Heidenhain make, center height/width 250 x 2,300 mm, max. speed 2,240 rpm, quick-change tool holder, Multifix system, three-jaw chuck, Forkadt make, type F 250+. Forkadt, type F 250+, tailstock, 2 steady rests, coolant device, splash guard, tool and accessory package: tool cabinet, 2-door, gray/blue, 2 screw racks, 3 levels, telescopic drawer cabinet, 7 pull-outs, contents: 28 steel holder cassettes, set-up tools, clamp holders, turning tools, jaws hard/soft
 - 87 **Workbench**, 1 drawer, vice, mixing unit, Dosatron D3RE10 dosing pump, capacity 3m³/h



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- 88 **CNC Internal grinding machine**, make: VOUMARD, type: 203L 6YXZ/550, new in 1990, Ser. No. 200693, grinding Ø max. 100 mm, grinding depth 230 mm, grinding table stroke 550 mm, magnetic chuck, Ø 200 mm, internal grinding spindle, face grinding spindle, swivel-in, straight dressing device, digital display Y/Z, coolant system, belt filter, control panel, lighting, tool package: workbench, 3 pull-outs, 1-door, tool cabinet, 2-door, shelf 3 levels, contents: steady rest, measuring and testing equipment, machine accessories, spare grinding spindle, magnetic chuck, three-jaw chuck
- 89 **Internal grinding machine**, make: VOUMARD, type: 5A/1000, new in 1980, Ser. no. 052226, infinitely variable drive Zumbach EU20, three-jaw chuck, Ø 250 mm, max. grinding Ø 200, max. grinding depth 150 mm, max. center height 180 mm, internal grinding spindle, max. speed 40,000 rpm, Swivel-in face grinding spindle, steady rest, coolant system, belt filter, control panel, lighting, tool package: drawer cabinet, W 720 mm, 7 drawers, shelf, 3 levels, contents: 2 magnetic chucks, Ø 200 / 250 mm, three-jaw chuck, Ø 160 mm, machine accessories, measuring and testing equipment
- 90 **Center grinding machine**, make: KLEIN, type: ZZS I, new in 1698, throat depth 160 mm, workpiece length max. 1,000 mm
- 91 **Cylindrical grinding machine**, make: BELING UND LÜBKE, type: SO36, new in 1960, Center height/width 85 x 300 mm, 2 accessory cabinets, 2-door, 1,200 x 500 x 1,200 mm, contents: abrasives
- 92 **External cylindrical grinding machine**, make: FORTUNA, type: ESU450 / 2.500, new in 1956, Grinding Ø 450 mm, grinding length 2,500 mm, internal grinding unit, taper grinding unit, dressing unit, coolant system, tool and accessory package: tool cabinet, 2-door, gray/blue, storage rack, 3 levels, grinding wheel rack, profile iron rack, 5 levels, contents: 5 steady rests, moving/fixed, magnetic chuck, three-jaw chuck, grinding wheels, grinding mandrels, machine accessories
- 93 **External cylindrical grinding machine**, make: STUDER, type: S40-2, new in 1989, Ser. no. 4088.10, center height/width 125 x 900 mm, wheelhead, 2 grinding spindles, digital display, lighting, coolant system, belt filter, tool and accessory package: drawer cabinet, 7 drawers, shelf, 3 levels, tool cabinet, 2-door, beige, 2 grinding wheel shelves, contents: grinding wheels with mounting flange, collets, set-up tools, dresser, machine accessories
- 94 **External cylindrical grinding machine**, make: SCHAUDT, type: A501N, new in 1980, Ser. no. 118237, center height/width 180 x 500 mm, digital display, Heidenhain, tailstock, coolant system, belt filter, lighting, straight dressing unit, switch and control cabinet, tool and accessory package: 3 tool cabinets, 1/2-door, shelf, 4 levels, grinding wheel rack, contents: items grinding wheels with mounting flange, centers, measuring and testing equipment, machine accessories



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- 95 **Precision surface grinding machine**, make: ELB, type: Orion 1255 NPC-K, new in 1988, Ser. no. 20815, magnetic clamping plate, 1,200 x 350 mm, automatic infeed, straight dressing unit, coolant system, belt filter, tool and accessory package, 2 workbenches, tool cabinet, 2-door, gray/blue, shelf, 4 levels, grinding wheel rack, 2 tool cabinets, 1-door, contents: magnetic blocks, grinding wheels with mounting flange, precision vice, sinusoidal magnetic plate, measuring and testing equipment, set-up tools
- 96 **Thread grinding machine**, make: REISHAUER, type: UL, new in 1968, Order no. 68/90815-6, grinding length 900 mm, clamping length 1,190 mm, max. grinding wheel Ø 350 mm, speed range 0.4 - 160 rpm, coolant system, belt filter, tool and accessory package: 5 tool cabinets, 1/2 doors, contents: 1 set of change wheels, steady rests, grinding wheels with mounting flange, measuring and testing equipment, machine accessories
- 97 **Grinding stand**, Lapping wheel, tool cabinet
- 98 **Straightening press**, make: EITEL, type: RP60, new in 1971, Order no. 12712, max. pressure 60 t, throat depth 350 mm, 2-part shaft clamping device, tool and accessory package: tool cabinet, 2-door, shelf, 3 levels, straightening table 3,000 x 510 mm, support prisms
- 99 **Concentricity tester**, Center height/width 210 x 1,150 mm
- 100 **CNC Coordinate grinding machine**, make: HAUSER, type: S35/400, new in 1992, Ser. No. S352081, control system, Fanuc, Series O-M, table 600 x 380 mm, travel X/Y/Z 500 x 300 x 120 mm, stroke W 450 mm, U-axis 5.5 mm, C-axis, CO2 extinguishing system, Fanuc, Series O-M, total Walter, oil mist extraction system, Total Walter Total Walter, oil mist extraction, hydraulic unit, central lubrication, coolant system, cabin, interior lighting, tool and accessory package: 2 telescopic drawer cabinets, tool cabinet, 2-door, contents: mounted points, spare grinding turbine, set-up tools
- 101 **Height measuring device**, make: MAHR, type: Digimar, Measuring height 600 mm, hard stone measuring plate, made by JFA
- 102 **lot of Production equipment**, Devices, gauges, lapping mandrels, lapping rings (10 cabinets, various dimensions and models)
- 103 **Industrial vacuum cleaner**, make: WAP, type: Turbo, Capacity approx. 80 l, equipment trolley
- 104 **Demagnetizing yoke**, make: TIDE, Passage 490 x 490 mm
- 105 **Thread grinding machine**, make: LINDNER, type: FS3, new in 1943, Ser. no. 2601, center height/width 105 x 800 mm, coolant device, set of interchangeable wheels, tool cabinet, 1-door
- 106 **lot measuring equipment**, Internal measuring devices Subito ESU 4.5-160; 160-510; 100-160; 160-220 mm, 4 sets of measuring cylinders L 10.005-100; 250-500 mm



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- 107 **Portal jig boring machine**, make: SIP, type: Hydrooptik 8P, new in 1962, Measure No. 135, table, 1,000 x 1,580 mm, travel X/Y/Z 1,400 x 1,000 x 300 mm, max. speed 1,000 rpm (horizontal spindle) 2,000 rpm, (vertical spindle), digital display, tool and accessory package: cabinet system, 5-piece, (2x drawer cabinet, W 1.000 mm, 7 pull-outs, 2x 2-door tool cabinet, 1x pull-out cabinet with 3 compartments, 1x shelf with 2 levels) Contents: Clamping devices, tool holders (SIP riser cone), ground bases, fine boring heads, set-up tools
- 108 **Rotary table**, Ø 300 mm, 1 batch of prisms (different sizes)
- 109 **CNC Universal grinding machine**, make: STUDER, type: S41 CNC, new in 2017, Ser. No. 1009-0329, Fanuc control, Series 31i model A - StuderWIN operating software, virtual machine configurator; center height 225 mm, center width 1.600 mm, grinding headstock with 4 stations (2x external grinding, 1x internal grinding, 1x electronic measuring probe), magnetic chuck Ø 220 mm, CNC dresser, coolant system, coolant temperature control, magnetic separator, spindle cooling unit, cabin, interior lighting, tool and accessory package: workbench, 2 telescopic drawer cabinets, Fabr. Garant, W 700 mm, 7 drawers, 5-level grinding wheel rack, contents: 3 grinding wheels with mounting flange, set-up tools, centers, internal grinding mandrels, machine superstructures
- 110 **CNC Jig boring machine**, Ser. No. 280-61, CNC control, make Siemens, type Sinumerik 840D SL, 4 axes, travel X/Y/Z 800 x 800 x 800 mm, rotary table, 820 x 820 mm, tool changer, make Saimp, 50-fold, tool holder SK 50, max. speed 3,000 rpm, infrared measuring probe, make Renishaw, coolant system, tool and accessory package: workbench, 2 WTS roller shutter cabinets, 4 telescopic drawer cabinets, 6 - 13 drawers, steel cabinet, 2-door, contents: approx. 100 tool holders, collet sets, fine boring heads, Komet tool system, ground bases, set-up tools
Retrofit and new control system in 2017
- 111 **Plug gauge**, Tool holder SK 50, arbor diam. Ø 50x 320 mm, 3 micrometers UM 40/80/120, Ø 0-120 mm
- 112 **Disc surface grinding machine**, make: HAHN + KOLB, Magnetic clamping plate, 200 x 100 mm, cup disk, stand bracket
- 113 **Surface grinding machine**, make: JUNG, type: HF50, Ser. no. 5258, magnetic clamping plate, 500 x 200 mm, dresser, coolant system
- 114 **Surface grinding machine**, make: JUNG, type: HF50RD, new in 1968, Ser. no. 4853, magnetic chuck, 500 x 200 mm, digital display, coolant system, demagnetizing plate, accessory cabinet
- 115 **High-speed radial drilling machine**, make: DONAU, type: DR23, Ser. no. 2059-3, max. speed 1,550 rpm, max. feed rate 0.45 mm/rev, quick-action drill chuck, drill vice, three-jaw chuck, accessory cabinet, 1-door
- 116 **Workbench system**, 3.5 m, 2 base cabinets, drawer cabinet, 6 pull-outs, 2 vices, 1x height-adjustable
- 117 **Rotary mandrel press**, projection 145 mm, 1 workbench 1,500 x 700 mm



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- 118 **Workbench**, 7 running meters, 4 pull-outs, 3 vices
 - 119 **2 Marking and spotting plates**, 1,500 x 1,200 / 860 x 1,120 mm
 - 120 **4 Residual waste containers**, Capacity 1.5 m³, forklift pick-up
 - 121 **2 Chip containers**, Capacity 0.3 m³, forklift pick-up
 - 123 **4 Chip containers**, Capacity 0.25; 0.3; 0.4; 0.5 m³, forklift pick-up
 - 124 **3 Chip containers**, Capacity 0.3 m³, forklift pick-up
 - 125 **3 Chip containers**, Content 0.5 m³, forklift pick-up
 - 126 **4 Chip containers**, Capacity 3x 0.4; 1x 0.3m³, forklift pick-up
 - 127 **2 Chip containers**, Capacity 0.7; 0.9 m³, forklift pick-up
 - 128 **2 Rolling shelves**, 2 elements, 3 levels, 3 elements 4 levels
 - 129 **6 Shelves**, 1-4 elements, 4 levels
 - 130 **Height measuring device**, make: MAHR, type: Digimar 817, digital, Ser. no. 1378, measuring height 1,000 mm, concentricity tester, center height 300 mm, concentricity tester, center height 200 mm, hard stone measuring plate, Planolith, manufactured 1997, 1,500 x 2,000 mm, drawing presenter, industrial swivel chair, 1 item measuring probe (sliding door cabinet)
 - 132 **Height measuring device**, make: TESA, type: Micro-Hite, digital, microprocessor control, calibration mandrel, hard stone measuring plate, Planolith 1,200 x 800 mm
 - 133 **Hardness tester**, make: WOLPERT, type: V-Testor 2, Ser. no. 8800511, optics, drawer container, 3 pull-outs
 - 134 **Height gauge**, make: TESA, type: Micro-Hite +M600, digital, microprocessor control, calibration mandrel, measuring height 600 mm, hard stone measuring plate 2,000 x 1,500 mm
 - 135 **Roughness tester**, make: MAHR, type: Perthometer M1, Feed unit, controller, power supply unit, equipment case
 - 136 **Sliding door cabinet**, 2-door 2,000 x 500 x 1,750 mm, contents: clamping device, 2 drilling vices
 - 137 **Drawer cabinet**, 3x8 drawers, W/D/H 1,500 x 500 x 900 mm, locker cabinet 10 lockers
 - 138 **Teslameter**, make: MP, type: FH-42, Measuring probe, device case (for measuring magnetic AC and DC fields)
 - 139 **Measuring microscope**, make: HAHN + KOLB, type: Atorn, new in 2019, Ser. no. 1377137, measuring range 230 x 130 mm, all-in-one PC 0256, keyboard, mouse
 - 140 **Air conditioner**, make: AXAIR, type: Datatec OCW130HH, new in 2013, Ser. no. 59387, microprocessor control, for temperature / humidity
 - 141 **Length measuring device**, make: ZEISS, type: ULM600, new in 2017, Ser. no. 55793, control unit, Mahr, type Econ ULM, measuring software, PC, TFT monitor, keyboard, mouse, Anke workbench, accessory container, 4 drawers
 - 142 **Hard stone measuring plate**, 600 x 400 mm, digital display, Heidenhain, dial gauge, digital, 1 Anke workbench, 2,000 x 750 mm, swivel chair



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- 143 **Digital caliper gauge**, L 750 mm, 10 analog calipers L 500-2,000 mm, depth gauge, 3 machine spirit levels
- 144 **Laser interferometer**, make: RENISHAW, new in 2001, consisting of: Laser head, type ML10, measuring range 0-40m, measuring accuracy +/- 0.7µm, resolution 0.001 µm, compensation unit, type EC10, cable set, tilt angle mirror, tilt angle interferometer, tripod, ballbar interface, type QC10, clamping device, tool container, red, 10 pull-outs
- 145 **Coordinate measuring machine**, make: ZEISS, type: Contura G27/10/6 Navigator, new in 2011, Ser. no. 503045, measuring range X/Y/Z 2,700 x 1,000 x 600 mm, measuring head, Zeiss, type VAST XT-D1, Calypso measuring software, operating and control panel, measuring computer, 2x TFT monitor, keyboard, mouse, 2-door accessory cabinet, probe positions
- 146 **Clamping and fixing system**, make: WITTE
- 147 **Workbench**, make: ANKE, 2,000 x 700 mm, vice, box support
- 148 **Coordinate measuring machine**, make: ZEISS, type: UMC850CAA, new in 1987, Measuring range X/Y/Z 700 x 1,800 x 600 mm, measuring head, type Vast key scanning, measuring software, type Calypso, control unit, control desk, measuring PC, 2x TFT monitor, keyboard, mouse, accessory cabinet, 2-door, measuring probe item
- 149 **Drawer cabinet**, B 700, 13 pull-outs, contents: balls, eyebolts, measuring mandrels, measuring rings
- 150 **Height measuring machine**, make: TESA, type: Micro-Hite, digital, measuring height 800 mm, microprocessor control, calibrating mandrel, probe station, hard stone measuring plate 2,200 x 2,200 mm, table frame, concentricity tester, center height 200 mm, granite measuring beam
- 151 **Laser interferometer**, make: RENISHAW, new in 2004, consisting of: Laser head, type ML10, measuring range 0-40m, measuring accuracy +/- 0.7µm, resolution 0.001 µm, compensation unit, type EC10, cable set, optics, device case
- 152 **Telescopic drawer cabinet**, W 1,000 mm, 10 pull-outs, contents: precision pointer 0-150 mm, micrometers (plate/tip)
- 153 **6 3-point inside micrometers**, Ø 10-85 mm, wooden case
- 154 **3-point internal micrometer**, Ø 30-40 mm, metal case
- 155 **Hardness tester**, make: KRAUTKRAMER BRANSON, type: Microdur, Hard stone measuring plate, measuring column, digital display
- 156 **Telescopic drawer cabinet**, W 1,000 mm, 9 pull-outs, contents: dial gauges, tolerance dial gauges, feeler gauges, micrometers 0-200 mm, 3-point micrometer, quick probe, rulers, angles, prisms, measuring shaft
- 157 **Telescopic drawer cabinet**, W 1,000 mm, 9 pull-outs, contents: sockets, setting rings, 2-point inside micrometers Subito, small measuring tables, dial gauge holder
- 158 **Telescopic drawer cabinet**, B 1,000 mm, 16 pull-outs, contents: analog calipers, depth calipers, dial gauges, feeler gauges, plug gauges, ring gauges, thread ring gauges, quick gauges, 2-point internal measuring devices, Militrion indicators



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- | Pos. | Designation |
|------|---|
| 159 | Telescopic drawer cabinet , W 1,000 mm, 10 pull-outs, contents: plug gauges 5-80 mm, standards for surface and hardness testing, limit plug gauges, limit ring gauges, measuring angle 90°, Subito spare parts |
| 160 | Sliding door cupboard Cupboard 11 , W 2,000 mm, 2-door, contents: 6 test mandrels HSK 32, 40, 60, 63, 80, 100, 2 sets of Isatool test disks, measuring column 180 mm |
| 161 | Drawer cabinet , 11 pull-outs, contents: infrared thermometer, digital tachometer, thermometer, power supply units |
| 162 | Telescopic drawer cabinet , B 700 mm, 15 pull-outs, contents: limit plug gauges 2-52 H7, thread plug gauges M2.5-M100, thread ring gauges, calipers, depth gauge |
| 163 | Telescopic drawer cabinet , B 700 mm, 15 pull-outs, contents: threaded micrometers 0-150 mm, dial gauges, feeler gauges, disk micrometers 0-125 mm, internal micrometers 4.5-100 mm, extensions, quick gauges, radius gauges, taper gauges |
| 164 | Telescopic drawer cabinet , W 700 mm, 12 pull-outs, contents: measuring gauges for spindle HSK 32, 40, 50, internal taper measuring gauge HSK 80, 100, 5 internal fine measuring gauge Subito 100-160, 160, 220, 280-410 mm, internal measuring gauge Subito SS 300-500 mm |
| 165 | Telescopic drawer cabinet , W 1,000 mm, 9 drawers, contents: 2 gauge block boxes, straight edges, fine pointer micrometers 0-150 mm, 2 digital micrometers 75-125 mm, micrometers 0-400 mm, digital caliper L300 mm |
| 166 | Hard stone measuring bar , make: PLANOLITH, L/W/H 1,250 x 192 x 62 mm |
| 167 | Optical angle measuring device (autocollimator) |
| 168 | Metal recorder , make: ARKOGRAF, Wooden box |
| 170 | Clamping force measuring device , make: OTE, type: KMG200L, Tool case |
| 171 | Roughness measuring device , make: PERTHEN, type: Perthometer M1, Feed unit, controller, tool case |
| 172 | Electric level , make: TESA, type: Niveltronic |
| 173 | Field strength meter , make: TIEDE, type: FSM 1, Plastic tool case |
| 174 | 2 sets of Measuring pins , 2-3; 3-4 mm, 1 set of measuring pins VEB TGL 139 Reference standard 5 mm +1-100/-1-100 µm |
| 175 | Electric pallet truck , make: FABA, type: EG-S2000, new in 1995, Ser. no. 4809, load capacity 2,000 kg, lifting height 2,000 mm |
| 176 | Electric pallet truck , make: LINDE, type: L10, Ser. no. 02772, load capacity 1,000 kg, lifting height approx. 3,000 mm, integrated loader |
| 177 | Electric pallet truck , make: WAGNER, type: EGV1600, new in 1996, Ser. no. 00593, load capacity 1,600 kg, loader |
| 178 | Electric forklift truck , make: STILL, type: R60-35, new in 2001, Ser. no. 04328, load capacity 3,500 kg, triplex mast, hydr. sideshift, hydr. fork adjustment, cab |
| 181 | Electric pallet truck , make: LINDE, type: L10, new in 2013, Ser. no. 02898, load capacity 1,000 kg, lifting height approx. 3,000 mm |
| 184 | set of Fork extensions , L 2,000 mm |



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- | Pos. | Designation |
|------|---|
| 185 | Heavy-duty trailers , 4,000 x 1,600 mm, load capacity 15 t, 2 axles steerable |
| 186 | Heavy-duty trailer , 2,500 x 1,250 mm, load capacity 5 t, 2 steerable axles |
| 187 | Heavy-duty trailer , 3,000 x 1,500 mm, load capacity approx. 10 t, 2 axles steerable |
| 188 | Heavy-duty trailer , 3,000 x 1,500 mm, load capacity approx. 10 t, 2 axles steerable |
| 189 | Heavy-duty trailer , 3,000 x 1,500 mm, load capacity approx. 10t, 2 axles steerable |
| 190 | Heavy-duty trailer , 5,000 x 2,000 mm, load capacity approx. 15t, 2 axles steerable |
| 191 | Heavy-duty trailer , 3,000 x 1,500 mm, load capacity approx. 5t, 2 axles steerable |
| 200 | Heavy-duty trailer , new in 1989, 5,000 x 2,000 mm, load capacity approx. 15 tons, 2 steerable axles |
| 201 | Heavy-duty trailer , 5,000 x 2,000 mm, load capacity approx. 15t, 2 axles steerable |
| 202 | Cantilever drilling machine , make: COLLET, type: BUY 1000, new in 1969, Travel Y/Z 1,000 x 800 mm, max. speed 710 rpm. |
| 203 | Dim. 2,000 x 1,200 mm , Cross table 630 x 630 mm, servo motor Siemens 1PH7144 + EBM, type W2D210, speed 2,200 rpm |
| 204 | Alignment plate , 2,500 x 1,250 mm, table frame, 7 T-slots |
| 205 | Tool presetter , make: KELCH, type: Kalimat 58-3/C, new in 2001, Ser. no. 5201 |
| 206 | 3 Straightening and marking plates , 2,000 x 1,250 mm, 2,000 x 900 mm, 2,500 x 1,000 mm, 1x table frame |
| 208 | Digital height measuring device , make: TESA, type: Micro-Hite 900, Calibration mandrel |
| 209 | Bench drill , make: IXION, type: BT15STP, Order no. 1595, max. speed 1,800 rpm, quick-action drill chuck, throat depth 220 mm, drill vice, items twist drills |
| 210 | Radial drilling machine , make: HAHN + KOLB, max. speed 2,500 rpm, max. feed rate 3 mm/rev, clamping cube, high-pressure machine vice, drawer cabinet, 7 drawers, contents: twist drill with quick-change chuck, machine accessories |
| 211 | All-in-one PC , make: IIYAMA, type: Prolite T2435MSC |
| 213 | Surface grinding machine , make: JUNG, type: F50 R, new in 1960, Magnetic clamping plate, 500 x 200 mm, straight line dresser, lighting, coolant system, switch cabinet, accessories |
| 215 | Headstock , Three-jaw chuck, manufactured by Röhms |
| 216 | Mandrel bending machine , make: TRACTO, type: Tubomat 642, new in 1996, Ser. no. 1126, tube-? 6-42 mm, bending radius 10-180 mm, deburring station, inside/outside, bending tools, accessories, tool container Tubomat 1, 6 pull-outs, contents: machine accessories |
| 217 | 2 Straightening and marking plates , 2,000 x 1,000 mm; 1,500 x 1,000 mm |
| 218 | Gear drilling machine , make: ALFING, max. speed 1,370 rpm, 2 gears, quick-action drill chuck, drill vice |
| 219 | High-speed radial drilling machine , make: DONAU, type: DR32, new in 1971, Ser. no. 798-2, max. speed 1,800 rpm, max. feed rate 0.3 mm/rev, quick-action drill chuck, drill vice, drawer cabinet, 7 pull-out drawers, contents: Accessories |
| 220 | Surface grinding machine , make: JUNG, type: F50R, new in 1962, Magnetic clamping plate, 500 x 200 mm, straight jointer, coolant system, switch cabinet |



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- | Pos. | Designation |
|------|---|
| 221 | Tool presetter , make: GILDEMEISTER, type: EGS2244-001 Microset, new in 1992, Ser. no. 73-11-273, accessories |
| 223 | Aluminum rolling stand , make: ZARGES, type: 42734, Load capacity 200 kg/m ² , 4 side frames W 680 mm, decking frame, railing |
| 224 | Mandrel bending machine , make: TRANSFLUID, type: HA642K, new in 2011, Ser. no. 70808, pipe Ø 6 - 42 mm, control unit, operator panel, deburring station, inside/outside, sawing station, 4 bending rollers, Ø 18, 28, 35, 42 mm, 1 item of mandrels |
| 225 | Mandrel bending machine , make: TRACTO, type: Tubomat 642, Ser. no. 6568, pipe 6-42 mm, bending radius 10-180 mm, deburring station, inside/outside, sawing station, 4 bending rollers, Ø 18, 28, 35, 42 mm |
| 226 | Mandrel bending machine , make: TRACTO, type: Tubomat 642, new in 2003, Ser. no. 1395, pipe 6-42 mm, bending radius 10-180 mm, deburring station, inside/outside, sawing station, 4 bending rollers, Ø 18, 28, 35, 42 mm |
| 227 | Floor cleaning machine , make: NILFISK, type: CA340, loader |
| 228 | 10 Workbenches , 15 vices, base cabinets |
| 229 | Crane scale , Load capacity 20 t, equipment trolley |
| 230 | Manipulator , make: GLONING, Load capacity 250 kg, 2 joints |
| 231 | Manual folding machine , make: SCHECHTL, type: HA 125, new in 1990, Ser. no. 17511, sheet thickness max. 2.75 mm |
| 233 | Cantilever drilling machine , make: COLLET, type: BUY 1000, new in 1971, Ser. no. 12150 |
| 234 | 4 WTS Trolleys , make: KELCH, 1x SK 50, 2x HSK 63, 1x HSK 100 |
| 235 | 5 Information stands , W 800 mm, aluminum system profiles |
| 236 | 2 Strapping tools , Steel strip dispenser |
| 237 | WTS Trolley , 3 tool trolleys, 2 tool cases, tool cabinet, 2-door, table trolley, tool holders, HSK, hand tools |
| 238 | Steel cabinet , 2-door, contents: DIN parts |
| 239 | set of Precision measuring equipment (hard stone) , 1x measuring bar, 1x angle measuring plate |
| 240 | Infrared measuring probe , make: BLUM, type: TC 50, HSK 63 tool holder |
| 241 | 3 Tool trolleys , make: HOLEX GARANT |
| 242 | WTS Trolley , make: KELCH, 95x HSK 63, 47x HSK 50, 1 batch of indexable inserts |
| 244 | set of Precision measuring equipment (hard stone) , 1x measuring beam, 2x angle measuring plate |
| 245 | Demagnetization tunnel , make: TIEDE, type: ETT 150 x 150, new in 1999 |
| 247 | lot of Lifting gear , 2 transport trolleys, shafts, shekels, |
| 248 | Suction and filter trolley , make: FIEDERLE, type: ASW, new in 2000, tank capacity 400l, pump, motor, filter, monometer |
| 249 | Industrial vacuum cleaner , make: ALTO WAP SQ 650, Equipment trolley |
| 250 | Cooling unit , make: HYFRA, type: VWK 50, new in 2008, 1 cooling unit, manufactured by KKT, type MLB-S7T, year 2002 |



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- | Po s. | Designation |
|-------|--|
| 251 | Industrial vacuum cleaner , make: WIELAND, type: FS-216, new in 2006, Equipment trolley |
| 252 | Suction and filter trolley , make: FIEDERLE, type: ASW, new in 1998, Container capacity 400l, pump, motor, filter, monometer |
| 253 | High-pressure cleaner , make: KÄRCHER, type: HDSE8/16-4M |
| 254 | Crane pallet fork , make: OWEMA, type: LSH6/30, new in 2000, Load capacity 3,000 kg, |
| 255 | NC swivel bending machine , make: FASTI, type: 215-25-5, new in 1987, electric, Ser. no. 87215014, working width 2,540 mm, sheet thickness max. 5 mm, control unit, display swivels, split upper tool, spare edge rails top/bottom |
| 256 | Guillotine shears , make: EHT, type: TSS8/25, new in 1987, electric, serial no. 101807, working width 2,500 mm, sheet thickness max. 8 mm, positioning control, Elgo, sheet holding device, pneumatic, safety light barriers |
| 257 | Sliding door cabinet , gray/blue, 1,600 x 520 x 1,650 mm, content: DIN parts |
| 258 | Swivel bending machine , make: LOTZE, type: HDZ20, new in 1971, motorized, Ser. No. 1612004, working width 2,000 mm, sheet thickness 4 mm, foot switch |
| 259 | Hole punching machine , make: MUHR UND BENDER, type: KL350, new in 1985, Ser. no. 32689, foot switch, set of punches, dies, hold-down device |
| 260 | Straightening table , 1,500 x 600 mm, 2 heavy-duty support stands |
| 261 | Hollowing shears , make: TRUMPF, type: TAS 64-1050, Ser. no. 1434, small format, 2,000 x 1,000 mm, 2 clamping claws, item machine accessories, item impact numbers |
| 262 | First aid station , First aid kit, eye wash station |
| 263 | Semi-automatic band saw , make: MEP, type: Shark 200, new in 1998, Ser. no. 050396, minimum quantity lubrication, type W.Z.Micro Cooler, saw Ø max. 200 mm, carbide belt guide, clamping vice, horizontal, chip boxes, infeed/outfeed roller conveyor |
| 264 | Belt sander , make: GRIT, sanding belt width 75 mm, support bracket, dust extraction, Esta |
| 265 | Grinding table , make: KELLER, 4 running meters, vice, 2 filter systems, Keller / Teka |
| 266 | Welding table , 4,000 x 1,250 mm, table frame |
| 267 | Longitudinal cutting cold circular saw , make: TRENNJÄGER, type: LTS400M, new in 1992, Ser. no. 1427, feed device, mitre +45°, infeed roller conveyor, coolant device, chip box, horizontal vice, hydr. |
| 268 | Roller support , 2 tool trolleys, Garant, gray/blue (locked); Horex red/black |
| 269 | Workbench , 2 hose reels (wall-mounted), 1 Desoutter spring balancer, 1 industrial swivel chair |
| 270 | 2 Partition walls , rollable, each 2,000 x 2,000 mm |
| 271 | 2 lot of Machining centers , make: KRAUSECO MAUSER, type: PS Inverse ³ , new in 2013, 4 spindles, CNC control, tool changer, 12-position, incl. peripherals, weight 2x 23 t |
| 274 | Column drilling machine , make: ALZMETALL, type: AB4SV, new in 1981, Speed max. 765 rpm, feed 0.15-0.36 rpm, quill travel 180 mm |
| 275 | Robots , make: FANUC, type: R-2000iB 165F, new in 2012, Robot control R-30iA |
| 276 | 2 Tool trolleys , 1x Atorn, 1x Garant, 6 extensions, |
| 277 | 2 Tool trolleys , 2x Garant, 6 extensions |



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- | Pos. | Designation |
|------|---|
| 278 | 2 Tool trolleys , 1x Horex 1x Kennedy, 4+8 extensions |
| 279 | 2 Tool trolleys , 1x Hazet, 1x Garant |
| 280 | 2 Tool trolleys , 2x Hazet Assistant |
| 281 | 2 Tool trolleys , 2x Horex, 6 pull-outs, red |
| 283 | Signiergerät , make: PROPEN, type: P3000, new in 1999, 1 Reinigungsgerät Sonomatic 300 |
| 284 | Werkstattpresse , make: BLITZ, type: HPE45-2, new in 1988, Druck max. 45 kN, Motorleistung 2,2 kW, Säulendurchgang 860 mm |
| 285 | 3 Alul-Bockleitern , make: ZARGES, 8 / 10 / 12-stufig |
| 286 | Rauminhalt Elektrolager , Spindanlage 8-türig, Profileisenregale, Stahlschränke, Rollladenschränke, 1 Schubladenschränk, B 600 mm, 6 Auszüge blau/grau, Inhalt: Elektro-Verbrauchsmaterial, Leuchtmittel, Kettenzüge, Hydraulik- und Pneumatik-Verbrauchsmaterialien, 3 Werkstattwagen, Fabr. Garant, Inhalt: Handarbeitszeuge |
| 287 | Schlauchpresse , make: UNIFLEX, type: HM 200.4 Ecoline, new in 2018, 9 Backen, Schlauch-Ø 12-36 mm, Rotationsschere, Werkbankwagen |
| 288 | Rohrentgratmaschine , make: HÄBERLE, type: HR 302, new in 2018, Rohr-Ø 4-115 mm, Werkbank rollbar |
| 289 | elektrohydr. Vormontage- und Bördelgerät , make: PARKER, type: Ecomat II, Rohr-Ø 8-42 mm, 1 Rohrentgratmaschine, Fabr. Häberle, Typ HR 302, Rohr-Ø 4-115 mm, Werkbank rollbar |
| 290 | Gewindeschneidarm , make: ALMA, type: Main Tap VE, new in 1996, 7 Gewindeschneidfutter mit Gewindebohrer M5-M15 |
| 291 | Sandstrahlkabine , make: AUER, type: ST 1400, new in 1987, Drehtisch, Absaug- und Filteranlage, Fabr. Esta, Typ Dustomat 23, Bj. 03 |
| 292 | 5 Seecontainer 20 , verschiedene Fabrikate und Farbgebungen |
| 301 | Gas forklift , make: LINDE, type: H40T-02, new in 2013, Ser. no. 51170, load capacity 4,000 kg, duplex mast, lift height 3,700 mm, hydr. sideshift, fork adjustment, cab, fork extensions Operating hours 2,057 |
| 302 | Electric forklift , make: LINDE, type: E15-02, new in 2016, Ser. no. 11846, load capacity 1,500 kg, duplex mast, lifting height approx. 6,000 mm, hydr. sideshift, cab, loader Operating hours 1,346 |
| 303 | Disc surface grinder , make: G&N, type: MPS1, Cup wheel, magnetic clamping plate, Atorn, 200 x 100 mm, equipment trolley made of aluminum system profiles |
| 304 | Mandrel bending machine , make: TRACTO, type: Tubomat 642, new in 1999, Ser. no. 1266, pipe 10-42 mm, bending radius 10 - 180 mm, deburring station inside / outside, bending tools, table trolley with accessories |
| 305 | Height measuring device , make: TESA, type: Micro-Hite 600, digital, Ser. No. 30022, microprocessor control, measuring height 600 mm, calibration mandrel, hard stone measuring plate 1,200 x 1,000 mm, table frame, concentricity tester, center height 150 mm |



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- Pos. Designation
- 306 **Spot welding machine**, make: DALEX, type: SF16-1, new in 1989, Welding power max. 50 kVA, welding control unit, Dalex, type 1/01TT
- 307 **Column drilling machine**, make: ALZMETALL, type: AX3-S, new in 1991, Ser. no. 8771, max. speed 1,125 rpm, quick-action drill chuck, quill stroke 120 mm, 2 drill vices, items twist drills
- 308 **Roller band saw**, Ser. no. 27028, strap welder, Ideal make
- 309 **Notching machine**, make: INDUMASCH, type: 204M, new in 1992, RG.1087 control unit, adjustable angle, 2 stops, foot switch
- 310 **Grinding table**, 2,000 x 1,000 mm, extraction system, TEKA, type Filtercube 2H, built 2003, volume flow 5,000 m³/h
- 311 **Pipe deburring machine**, make: RSA, type: Entgrater STL, new in 1990, Equipment trolley
- 312 **Welding fume extraction system**, make: TEKA, type: Filtercube 2N, new in 2003, 2 flex. Extraction trunks for welding stations 1 & 2
- 313 **Stock of BGA**, 5 running meters Workbench with base cabinet, 2 vices, table trolley, 2 straightening and marking plates, 2,500 x 2,000 / 1,500 x 1,500 mm, 4 industrial swivel chairs, cabinet system, 11-piece, hand tools
- 314 **High-speed radial drilling machine**, make: DONAU, type: DR40Z, new in 1992, Ser. no. 1218-5, max. speed 2,240 rpm, feed, central clamping, central lubrication, drilling vice, accessory cabinet, 7 drawers, accessory shelf, 3 levels, contents: clamping devices, machine accessories
- 315 **Column drilling machine**, make: MAXION, type: BS25AVSTG, new in 2000, Ser. no. 152930, max. speed 2,160 rpm, max. feed rate 0.25 mm/rev, quick-action drill chuck, drill vice
- 316 **Universal drilling and milling machine**, make: INTOS, type: FNGJ4, new in 2001, Speed max. 3,150 rpm, travel X/Y/Z 600 x 400 x 400 mm, tool and accessory package: WTS trolley, workbench with 4 drawers, 2 telescopic drawer cabinets, W 700 / 1,000 mm, 7/10 pull-outs, contents: tool assembly aid, tool holders SK 40 equipped, clamping devices, parallel supports, hand tools, milling cutters, 2 HD vices
- 317 **Workbench**, 2,000 x 750 mm, base cabinet, 3 drawers, vice, 2 telescopic drawer cabinets, B 1,000, 13 drawers, contents: taps, tap wrenches, machine taps, indexable inserts, twist drills, Ø 2-58 mm, milling devices
- 318 **L+Z Lathe**, make: COLCHESTER, type: Triumph2000, Center height/width 200 x 1,000 mm, max. speed 2,000 rpm, three-jaw chuck, quick-change tool holder Multifix system, tailstock, lighting, digital display, splash guard, tool cabinet, 2-door, 2 shelves, contents: steel holder cassettes, jaws, set-up tools, accessories
- 319 **L+Z Lathe**, make: COLCHESTER, type: Master2500, Center height/width 165 x 500 mm, max. speed 2,500 rpm, quick-change tool holder Multifix system, tailstock, collet chuck, tool and accessory package with drawer cabinet, W 700 mm, 7 drawers, shelf, 3 levels, wall shelf, workbench with base cabinet, contents: steel holder cassettes, set of collets, Ø 3 - 40 mm, steady rests, three-jaw chuck
- 320 **Bench grinder**, make: REMA, type: DS07/200, new in 2006, Standing console



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- | Pos. | Designation |
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| 321 | Double bench grinder , make: REMA, type: DS-7ST, 2 pendulum tables, lapping wheel, cup wheel, stand console |
| 322 | 4 Telescopic drawer cabinets , B 700, 7 - 11 pull-outs, red, contents: measuring equipment, including micrometers, dial gauges, setting rings, limit plug gauges, 3-point internal micrometers |
| 323 | Telescopic drawer cabinets , B 700 - 1,000 mm, 7 - 11 extensions, green, contents: calipers, hand tools, end mills, cutting dies, taps |
| 324 | Cross-cut saw , make: TRENNJÄGER, type: PST2, Order no. 4109, mitre 45°, fence L 1,500 mm |
| 325 | Aluminum crosscut saw , make: HÄBERLE, type: AE3805, 2 horizontal clamping vices, infeed roller conveyor, outfeed roller conveyor with stop system, L 3,000 mm, soundproof rear panel |
| 326 | Hand lever shears , make: PEDDINGHAUS, type: 2BR4/300, blade length 300 mm, device table |
| 327 | Steel strip unwinding magazine , 7 coils, aluminum system profiles |
| 328 | Ring bending machine , make: ROUND0, type: R2, new in 1987, Order no. 874120, 3 driven rollers, bending capacity: solid material 35 mm, flat steel 60 x 7 mm, angular steel 60 x 6 mm, electrical power 2.2 KW |
| 329 | Ride-on sweeper , make: HAKO, type: Jonas 900E, new in 2004, Ser. no. 650220, operating hours 595 |
| 330 | Order picking trolley , make: EUROKRAFT, type: W382-FST, new in 2012, 28 pcs, 3 levels |
| 331 | Laser marking system , make: MURRPLASTIK, type: mp-LM 3, new in 2021, Solid-state laser, laser power 3 W, marking area 120 x 120 mm, filter unit MPLMF |
| 332 | lot of Business & Operating equipment , including 4 workbenches, telescopic drawer cabinet, W 700 mm, 7 pull-outs, small divider shelf, storage bins, 6 levels, steel cabinet, 2-door, green, 900 x 420 x 1,650 mm, cantilever rack, Bito, 3 cantilever stands, wide-span rack, Bito, 2,000 x 600 x 1. 800 mm, 5 levels, thread-cutting arm, Quickboy, panel drilling device, Häwa, panel size 2,500 x 1,250 mm, table trolley, Variofit, 2 levels, cable duct scissors, Häwa, type 2677, scissor lift table, Eurokraft, year 2013, max. load capacity 200 kg |
| 334 | Seecontainer 20 |